

## Lists of Welding Consumables

Welding Process	Product Name	ASME/AWS	JIS	Page
<b>For Mild Steel and 490MPa High Tensile Strength Steel</b>				
SMAW	<b>KOBE-6010</b>	A5.1 E6010	-	38
	<b>B-33</b>	A5.1 E6013	Z3211 D4313	44
	<b>RB-26</b>	A5.1 E6013	Z3211 D4313	31
	<b>TB-24</b>	A5.1 E6013	Z3211 D4303	-
	<b>TBI-24</b>	A5.1 E6013	Z3211 D4303	-
	<b>ZERODE-44</b>	A5.1 E6013	Z3211 D4303	44
	<b>B-10</b>	A5.1 E6019	Z3211 D4301	44
	<b>B-14</b>	A5.1 E6019	Z3211 D4301	30
	<b>B-17</b>	A5.1 E6019	Z3211 D4301	44
	<b>BI-14</b>	A5.1 E6019	Z3211 D4301	-
	<b>ZERODE-27</b>	A5.1 E6027	Z3211 D4327	48
	<b>LB-26</b>	A5.1 E7016	Z3211 D4316	46
	<b>LB-47</b>	A5.1 E7016	Z3211 D4316	24
	<b>LB-52</b>	A5.1 E7016	Z3212 D5016	32
	<b>LB-52U</b>	A5.1 E7016	Z3211 D4316	33
	<b>LBM-52</b>	A5.1 E7016	Z3212 D5016	24
	<b>LB-52A</b>	A5.1 E7016	Z3212 D5016	46
	<b>LB-57</b>	A5.1 E7016	Z3212 D5316	46
	<b>LTB-52A</b>	A5.1 E7018	Z3212 D5016	48
	<b>LB-52-18</b>	A5.1 E7018	Z3212 D5016	34
	<b>LB-52LT-18</b>	A5.1 E7018-1	-	35
	<b>LB-7018-1</b>	A5.1 E7018-1	-	35
	<b>ZERODE-43F</b>	A5.1 E7024	Z3211 D4340	36
	<b>ZERODE-50F</b>	A5.1 E7024	Z3212 D5000	48
	<b>LB-26V</b>	A5.1 E7048	Z3211 D4316	-
	<b>LB-52T</b>	A5.1 E7048	Z3212 D5016	46
	<b>LB-52V</b>	A5.1 E7048	Z3212 D5016	-
	<b>LB-78VS</b>	A5.1 E7048	-	41
	<b>KOBE-7010S</b>	A5.5 E7010-P1	-	39
	<b>LB-76</b>	A5.5 E7016-G	Z3212 D5316	46
	<b>KOBE-8010S</b>	A5.5 E8010-P1	-	40
	<b>LB-88VS</b>	A5.5 E8018-G	-	42
	<b>LB-98VS</b>	A5.5 E9018-G	-	43
	<b>LB-47A</b>	-	Z3211 D4316	-

Welding Process	Product Name	ASME/AWS	JIS	Page
SMAW	<b>LTB-50</b>	-	Z3212 D5003	48
FCAW	<b>MX-100T</b>	A5.18 E70C-6/6M	Z3313 YFW-C50DM	56
	<b>MXA-100</b>	A5.18 E70C-6M	Z3313 YFW-A50DM	55
	<b>DW-200</b>	A5.20 E70T-1	Z3313 YFW-C50DR	58
	<b>MX-100</b>	A5.20 E70T-1	Z3313 YFW-C50DM	60
	<b>MX-100S</b>	A5.20 E70T-1	Z3313 YFW-C50DM	-
	<b>MX-200</b>	A5.20 E70T-1	Z3313 YFW-C50DM	54
	<b>MX-200H</b>	A5.20 E70T-1	Z3313 YFW-C50DM	60
	<b>MX-Z210</b>	A5.20 E70T-1	Z3313 YFW-C50DM	-
	<b>MXA-200</b>	A5.20 E70T-1M	Z3313 YFW-A50DM	60
	<b>DW-100</b>	A5.20 E71T-1	Z3313 YFW-C50DR	50
	<b>DW-100E</b>	A5.20 E71T-9	Z3313 YFW-C502R	51
	<b>DW-100V</b>	A5.20 E71T-1	Z3313 YFW-C50DR	58
	<b>DW-110</b>	A5.20 E71T-1	Z3313 YFW-C50DR	58
	<b>DW-50</b>	A5.20 E71T-1/1M	Z3313 YFW-C50DR	53
	<b>DWA-50</b>	A5.20 E71T-1M	Z3313 YFW-A50DR	52
	<b>DWA-51B</b>	A5.20 E71T-5MJ	Z3313 YFW-A502B	58
GMAW	<b>MIX-50</b>	A5.18 ER70S-3	Z3312 YGW16	64
	<b>MG-51T</b>	A5.18 ER70S-6	Z3312 YGW12	63
	<b>MIX-50S</b>	A5.18 ER70S-G	Z3312 YGW15	64
	<b>MG-50</b>	A5.18 ER70S-G	Z3312 YGW11	62
	<b>MG5-50</b>	A5.18 ER70S-G	Z3312 YGW16	64
	<b>MG-50D</b>	-	-	-
	<b>MG-50T</b>	-	Z3312 YGW12	64
GTAW	<b>NO65G</b>	A5.18 ER70S-2	Z3316 YGT50	68
	<b>TGS-51T</b>	A5.18 ER70S-6	Z3316 YGT50	67
	<b>TGS-50</b>	A5.18 ER70S-G	Z3316 YGT50	66
SAW	<b>PFH-45/US-43</b>	A5.17 F6A4-EL8	Z3183 S422-S	78
	<b>MF-44/US-36</b>	A5.17 F7A0-EH14	Z3183 S501-H	-
	<b>MF-53/US-36</b>	A5.17 F7A0-EH14	Z3183 S501-H	78
	<b>G-50/US-36</b>	A5.17 F7A2-EH14	Z3183 S502-H	70
	<b>G-60/US-36</b>	A5.17 F7A2-EH14	Z3183 S502-H	71
	<b>G-80/US-36</b>	A5.17 F7A2-EH14, F6P2-EH14	-	78
	<b>MF-38A/US-36</b>	A5.17 F7A4-EH14	Z3183 S502-H	-

Welding Process	Product Name	ASME / AWS	JIS	Page
SAW	<b>PFH-55E/US-36</b>	A5.17 F7A4-EH14	Z3183 S502-H	80
	<b>PFH-60A/US-43</b>	A5.17 F7A4-EL8	Z3183 S502-H	80
	<b>AF-490/US-12K</b>	A5.17 F7A4-EM12K F6P6-EM12K	-	76
	<b>MF-300/US-36</b>	A5.17 F7A6-EH14 F7P6-EH14	Z3183 S502-H	74
	<b>MF-38/US-36</b>	A5.17 F7A6-EH14 F7P6-EH14	Z3183 S502-H	72
	<b>PFI-53ES/US-36L</b>	-	-	-

### For Weather Proof Steel

SMAW	<b>LBW-52</b>	A5.5 E7016-G	Z3214 DA5016G	86
	<b>LBW-52B</b>	A5.5 E7016-G	Z3214 DA5016W	86
	<b>LBW-588</b>	A5.5 E8016-C3	-	86
	<b>LBW-62G</b>	A5.5 E8018-W2	Z3214 DA5816W	86
FCAW	<b>DW-588</b>	A5.29 E81T1-W2	Z3320 YFA-58W	88
	<b>DW-50W</b>	-	Z3320 YFA-50W	88
GMAW	<b>MGW-50TB</b>	A5.28 ER80S-G	Z3315 YGA-50W	90
	<b>MGW-588</b>	A5.28 ER80S-G	Z3315 YGA-58W	90
GTAW	<b>TGS-588</b>	A5.28 ER80S-G	-	92
SAW	<b>MF-53/USW-52B</b>	A5.23 F7A0-EG-G	Z3183 S501-AW	94
	<b>MF-38/USW-52B</b>	A5.23 F7A2-EG-G	Z3183 S502-AW	94
	<b>MF-38A/USW-52B</b>	A5.23 F7A2-EG-G	Z3183 S502-AW	94
	<b>MF-63/USW-62B</b>	A5.23 F8A0-EG-G	Z3183 S581-AW	96
	<b>MF-38/USW-62B</b>	A5.23 F8A2-EG-G	Z3183 S582-AW	96
	<b>MF-38/USW-588</b>	A5.23 F8A4-EW-W	-	96

### For 590-780MPa High Tensile Steel and Low Temperature Steel

SMAW	<b>NB-3J</b>	A5.5 E7016-C2L	Z3241 DL5016-10AP3	112
	<b>NBA-52V</b>	A5.5 E7016-G	Z3212 D5016	-
	<b>LB-52NS</b>	A5.5 E7016-G	Z3212 D5016	106
	<b>NB-3N</b>	A5.5 E7016-G	Z3241 DL5016-10P3	-
	<b>NBA-52F</b>	A5.5 E7018-G	Z3212 D5026	-
	<b>LB-62L</b>	A5.5 E8016-C1	-	109
	<b>NB-2</b>	A5.5 E8016-C1	Z3241 DL5016-6AP2	-
	<b>NB-1SJ</b>	A5.5 E8016-G	Z3241 DL5016-6AP1	108
	<b>LB-62</b>	A5.5 E9016-G	Z3212 D5816	104
	<b>LB-62N</b>	A5.5 E9016-G	Z3212 D5816	-

Welding Process	Product Name	ASME / AWS	JIS	Page	
SMAW	<b>LB-62U</b>	A5.5 E9016-G	Z3212 D5816	24	
	<b>LB-62UL</b>	A5.5 E9016-G	Z3212 D5816	105	
	<b>LB-62D</b>	A5.5 E9018-G	Z3212 D5816	112	
	<b>LB-65L</b>	A5.5 E8016-C1	-	112	
	<b>LB-106</b>	A5.5 E10016-G	Z3212 D7016	112	
	<b>LB-116</b>	A5.5 E11016-G	Z3212 D8016	112	
	<b>LB-80UL</b>	A5.5 E11016-G	Z3212 D8016	112	
	<b>LB-88LT</b>	A5.5 E11016-G	Z3212 D8016	110	
	FCAW	<b>MX-55LF</b>	A5.20 E70T-9J	Z3313 YFL-C506R	124
<b>DWA-55ESR</b>		A5.20 E71T-12MJ	-	124	
<b>DW-55E</b>		A5.20 E71T-9J	Z3313 YFL-C504R	114	
<b>DWA-55E</b>		A5.20 E71T-9MJ	Z3313 YFL-A504R	115	
<b>MXA-55T</b>		A5.28 E80C-G	Z3313 YFL-A506M	124	
<b>DW-55L</b>		A5.29 E81T1-K2	Z3313 YFL-C506R	117	
<b>DW-55LSR</b>		A5.29 E81T1-K2	Z3313 YFL-C506R	119	
<b>DW-62L</b>		A5.29 E91T1-Ni2J	-	121	
<b>DWA-55L</b>		A5.29 E81T1-K2M	Z3313 YFL-A506R	118	
<b>DWA-55LSR</b>		A5.29 E81T1-Ni1M	Z3313 YFL-A506R	120	
<b>DWA-62L</b>		A5.29 E91T1-G	-	122	
<b>DWA-65L</b>		A5.29 E91T1-K2MJ	-	123	
<b>DWA-81Ni1</b>		A5.29 E81T1-Ni1MJ	-	116	
GMAW		<b>MGS-50LT</b>	A5.18 ER70S-G	Z3325 YGL1-6A(AP)	130
		<b>MGS-1N</b>	A5.28 ER70S-G	Z3325 YGL2-6A(P)	130
	<b>MGS-3N</b>	A5.28 ER70S-G	Z3325 YGL3-10G(P)	130	
	<b>MG-60</b>	A5.28 ER80S-G	Z3312 YGW21	126	
	<b>MGT-1NS</b>	A5.28 ER80S-G	-	101	
	<b>MGS-63B</b>	A5.28 ER90S-G	Z3312 YGW23	126	
	<b>MG-70</b>	A5.28 ER100S-G	-	126	
	<b>MGS-70</b>	A5.28 ER100S-G	-	126	
	<b>MG-80</b>	A5.28 ER110S-G	-	128	
	<b>MGS-80</b>	A5.28 ER110S-G	-	128	
GTAW	<b>MGS-88A</b>	A5.28 ER120S-G	-	128	
	<b>TGS-3N</b>	A5.28 ER70S-G	-	134	
	<b>TGS-1N</b>	A5.28 ER70S-G	-	134	
	<b>TGS-60A</b>	A5.28 ER80S-G	Z3316 YGT62	132	

Welding Process	Product Name	ASME / AWS	JIS	Page
GTAW	<b>TGS-62</b>	A5.28 ER80S-G	Z3316 YGT60	132
	<b>TGS-80AM</b>	A5.28 ER110S-G	Z3316 YGT80	132
SAW	<b>MF-38/US-49A</b>	A5.17 F7A6-EH14 F7P6-EH14	-	144
	<b>PFH-55S/US-49A</b>	A5.17 F7A6-EH14 F7P6-EH14	-	100
	<b>PFH-55LT/US-36</b>	A5.17 F7A8-EH14	-	142
	<b>PFH-55AS/US-36J</b>	A5.17 F7P8-EH14	-	143
	<b>PFH-203/US-203E</b>	A5.23 F7P15-ENi3-Ni3	-	144
	<b>MF-38A/US-A4</b>	A5.23 F8A4-EA4-A4	Z3183 S584-H	-
	<b>MF-38/US-A4</b>	A5.23 F8A4-EA4-A4 F8P6-EA4-A4	Z3183 S584-H	138
	<b>MF-38A/US-49</b>	A5.23 F8A4-EG-A4	Z3183 S584-H	-
	<b>MF-38/US-49</b>	A5.23 F8A4-EG-A4 F8P6-EG-A4	Z3183 S584-H	136
	<b>PFH-55S/US-255</b>	A5.23 F9A5-EG-G F8P5-EG-G	-	-
	<b>MF-38/US-40</b>	A5.23 F9A6-EA3-A3 F8P6-EA3-A3	Z3183 S624-H1	139
	<b>MF-38/US-70</b>	A5.23 F10A6-EG-G	Z3183 S704-H1	-
	<b>PFH-80AS/US-80LT</b>	A5.23 F11A10-EG-G	-	141
	<b>PFH-80AK/US-80BN</b>	A5.23 F11A4-EG-G	Z3183 S804-H4	144
	<b>PFH-80AK/US-80LT</b>	A5.23 F12A10-EG-G	-	140
<b>For Heat-Resistant Low-Alloy Steel</b>				
SMAW	<b>BL-76</b>	A5.1 E7016	Z3212 D5016	-
	<b>BL-106</b>	A5.5 E10016-G	-	148
	<b>CMB-95</b>	A5.5 E7015-B2L	Z3223 DT2315	162
	<b>CMA-76</b>	A5.5 E7016-A1	Z3223 DT1216	162
	<b>CMB-83</b>	A5.5 E8013-G	-	148
	<b>CMB-105</b>	A5.5 E8015-B3L	Z3223 DT2415	162
	<b>CMB-86</b>	A5.5 E8016-B1	-	148
	<b>CMA-96</b>	A5.5 E8016-B2	Z3223 DT2316	152
	<b>CMA-96MB</b>	A5.5 E8016-B2	Z3223 DT2316	152
	<b>CMA-96MBD</b>	A5.5 E8016-B2	-	153
	<b>CM-5</b>	A5.5 E8016-B6	Z3223 DT2516	164
	<b>CM-9</b>	A5.5 E8016-B8	Z3223 DT2616	158
	<b>CMB-98</b>	A5.5 E8018-B2	Z3223 DT2318	162

Welding Process	Product Name	ASME / AWS	JIS	Page
SMAW	<b>CMA-106</b>	A5.5 E9016-B3	Z3223 DT2416	154
	<b>CMA-106N</b>	A5.5 E9016-B3	Z3223 DT2416	154
	<b>CMA-106ND</b>	A5.5 E9016-B3	-	155
	<b>CM-96B9</b>	A5.5 E9016-B9	-	160
	<b>BL-96</b>	A5.5 E9016-G	-	148
	<b>CM-9Cb</b>	A5.5 E9016-G	-	159
	<b>CMB-108</b>	A5.5 E9018-B3	Z3223 DT2418	162
	<b>CM-2CW</b>	-	-	164
	<b>CMA-106H</b>	-	-	156
	<b>CMA-106HD</b>	-	-	157
FCAW	<b>DW-81B2</b>	A5.29 E81T1-B2/B2M	-	166
	<b>DWA-81B2</b>	A5.29 E81T1-B2M	-	167
	<b>DW-91B3</b>	A5.29 E91T1-B3/B3M	-	168
	<b>DWA-91B3</b>	A5.29 E91T1-B3M	-	169
GMAW	<b>MGS-5CM</b>	A5.28 ER80S-B6	Z3317 YG5CM-A	172
	<b>MGS-9CM</b>	A5.28 ER80S-B8	-	172
	<b>MGS-56</b>	A5.28 ER80S-G	-	170
	<b>MGS-1CM</b>	A5.28 ER80S-G	Z3317 YG1CM-A	170
	<b>MGS-M</b>	A5.28 ER80S-G	Z3317 YGM-A	170
	<b>MGS-9Cb</b>	A5.28 ER90S-G	-	172
	<b>MGS-2CM</b>	A5.28 ER90S-G	Z3317 YG2CM-A	170
	<b>MG-1CM</b>	A5.28 ER80S-G	Z3317 YG1CM-C	149
	<b>MG-CM</b>	A5.28 ER80S-G	Z3317 YGCM-C	149
	<b>MG-M</b>	A5.28 ER80S-G	Z3317 YGM-C	149
	<b>MGT-1CM</b>	A5.28 ER80S-G	Z3317 YG1CM-A	-
	<b>MGT-M</b>	A5.28 ER80S-G	Z3317 YGM-A	-
	<b>MG-2CM</b>	A5.28 ER90S-G	Z3317 YG2CM-C	149
	<b>MGS-63S</b>	A5.28 ER90S-G	-	149
	<b>MGT-2CM</b>	A5.28 ER90S-G	Z3317 YG2CM-A	-
<b>MGS-2CMS</b>	A5.28 ER90S-G	Z3317 YG2CM-A	-	
GTAW	<b>TGS-5CM</b>	A5.28 ER80S-B6	Z3316 YGT5CM	182
	<b>TGS-9CM</b>	A5.28 ER80S-B8	-	179
	<b>TGS-1CML</b>	A5.28 ER80S-G	Z3316 YGT1CML	174
	<b>TGS-2CML</b>	A5.28 ER80S-G	Z3316 YGT2CML	176

Welding Process	Product Name	ASME / AWS	JIS	Page	
GTAW	<b>TGS-56</b>	A5.28 ER80S-G	-	182	
	<b>TGS-1CM</b>	A5.28 ER80S-G	Z3316 YGT1CM	174	
	<b>TGS-M</b>	A5.28 ER80S-G	Z3316 YGTM	182	
	<b>TGS-80B2</b>	A5.28 ER80S-B2	-	175	
	<b>TGS-90B3</b>	A5.28 ER90S-B3	-	177	
	<b>TGS-90B9</b>	A5.28 ER90S-B9	-	181	
	<b>TGS-2CM</b>	A5.28 ER90S-G	Z3316 YGT2CM	176	
	<b>TGS-9Cb</b>	A5.28 ER90S-G	-	180	
	<b>TGS-2CMH</b>	-	-	178	
	<b>TGS-2CW</b>	-	-	182	
	<b>TGS-CM</b>	-	-	149	
SAW	<b>PF-200S/US-502</b>	A5.23 F7P2-EG-B6	Z3183 S502-5CM	198	
	<b>MF-29A/US-511</b>	A5.23 F7PZ-EG-B2	Z3183 S641-1CM	198	
	<b>PF-200/US-511N</b>	A5.23 F8P2-EG-B2	Z3183 S642-1CM	188	
	<b>PF-200D/US-511ND</b>	A5.23 F8P2-EG-B2	-	189	
	<b>MF-29A/US-521</b>	A5.23 F8P2-EG-B3	Z3183 S571-2CM	198	
	<b>MF-38/US-A4</b>	A5.23 F8P6-EA4-A4 F8A4-EA4-A4	-	186	
	<b>MF-38/US-49</b>	A5.23 F8P6-EG-A4 F8A4-EG-A4	Z3183 S584-H	184	
	<b>MF-38/US-40</b>	A5.23 F8P6-EA3-A3 F9A6-EA3-A3	Z3183 S624-H1	187	
	<b>PF-200/US-521S</b>	A5.23 F9P2-EG-B3	Z3183 S642-2CM	190	
	<b>PF-200D/US-521S</b>	A5.23 F9P2-EG-B3	-	191	
	<b>MF-27/US-56B</b>	A5.23 F9P4-EG-G	Z3183 S642-MN	196	
	<b>PF-200/US-56B</b>	A5.23 F9P4-EG-G	Z3183 S642-MN	196	
	<b>MF-29AX/US-63S</b>	A5.23 F10P2-EG-G	Z3183 S642-MN	-	
	<b>PF-200/US-63S</b>	A5.23 F10P2-EG-G	Z3183 S642-MN	149	
	<b>PF-200S/US-9Cb</b>	A5.23 F10PZ-EG-G	-	194	
	<b>PF-500/US-521H</b>	-	-	192	
	<b>PF-500D/US-521HD</b>	-	-	193	
	<b>For Stainless Steel</b>				
	SMAW	<b>NC-16H</b>	A5.4 E16-8-2-16	Z3221 D16-8-2-16	-
		<b>NC-38</b>	A5.4 E308-16	Z3221 D308-16	210
<b>NC-38H</b>		A5.4 E308H-16	Z3221 D308-16	218	
<b>NC-38LT</b>		A5.4 E308L-16	Z3221 D308L-16	218	

Welding Process	Product Name	ASME / AWS	JIS	Page
SMAW	<b>NC-38L</b>	A5.4 E308L-16	Z3221 D308L-16	211
	<b>NC-39</b>	A5.4 E309-16	Z3221 D309-16	212
	<b>NC-39L</b>	A5.4 E309L-16	Z3221 D309L-16	213
	<b>NC-39MoL</b>	A5.4 E309MoL-16	Z3221 D309MoL-16	214
	<b>NC-30</b>	A5.4 E310-16	Z3221 D310-16	202
	<b>NC-32</b>	A5.4 E312-16	Z3221 D312-16	202
	<b>NC-36</b>	A5.4 E316-16	Z3221 D316-16	215
	<b>NC-36L</b>	A5.4 E316L-16	Z3221 D316L-16	216
	<b>NC-36LT</b>	A5.4 E316L-16	Z3221 D316L-16	218
	<b>NC-317L</b>	A5.4 E317L-16	Z3221 D317L-16	218
	<b>NC-318</b>	A5.4 E318-16	Z3221 D318-16	-
	<b>NC-37</b>	A5.4 E347-16	Z3221 D347-16	220
	<b>NC-37L</b>	A5.4 E347-16	Z3221 D347L-16	220
	<b>CR-40</b>	A5.4 E410-16	Z3221 D410-16	222
	<b>CR-40Cb</b>	-	Z3221 D410Nb-16	222
	<b>CR-43Cb</b>	-	Z3221 D430Nb-16	222
	<b>CR-43CbS</b>	-	-	222
	<b>NC-316MF</b>	-	-	220
	<b>NC-329M</b>	-	-	220
	FCAW	<b>DW-329A</b>	A5.22 E2209T0-1/4	-
<b>DW-329AP</b>		A5.22 E2209T1-1/4	-	236
<b>DW-308H</b>		A5.22 E308HT1-1/4	Z3323 YF308C	238
<b>DW-308L</b>		A5.22 E308LT0-1/4	Z3323 YF308LC	225
<b>DW-308LT</b>		A5.22 E308LT0-1/4	Z3323 YF308LC	242
<b>DW-308LH</b>		A5.22 E308LT1-1/4	Z3323 YF308LC	238
<b>DW-308LP</b>		A5.22 E308LT1-1/4	Z3323 YF308LC	226
<b>DW-308</b>		A5.22 E308T0-1/4	Z3323 YF308C	224
<b>DW-309MoL</b>		A5.22 E309LMoT0-1/4	Z3323 YF309MoLC	230
<b>DW-309MoLP</b>		A5.22 E309LMoT1-1/4	Z3323 YF309MoLC	231
<b>DW-309L</b>		A5.22 E309LT0-1/4	Z3323 YF309LC	228
<b>DW-309LP</b>		A5.22 E309LT1-1/4	Z3323 YF309LC	229
<b>DW-309</b>		A5.22 E309T0-1/4	Z3323 YF309C	227
<b>DW-309LH</b>		A5.22 E309LT1-1/4	Z3323 YF309LC	238
<b>DW-310</b>		A5.22 E310T0-1/4	-	242

Welding Process	Product Name	ASME / AWS	JIS	Page
FCAW	DW-312	A5.22 E312T0-1	-	242
	DW-316L	A5.22 E316LT0-1/4	Z3323 YF316LC	233
	DW-316LT	A5.22 E316LT1-1/4	Z3323 YF316LC	244
	DW-316LH	A5.22 E316LT1-1/4	Z3323 YF316LC	240
	DW-316LP	A5.22 E316LT1-1/4	Z3323 YF316LC	234
	DW-316	A5.22 E316T0-1/4	Z3323 YF316C	232
	DW-316H	A5.22 E316T1-1/4	Z3323 YF316C	240
	DW-317L	A5.22 E317LT0-1/4	Z3323 YF317LC	244
	DW-347	A5.22 E347T0-1/4	Z3323 YF347C	244
	DW-347H	A5.22 E347T1-1/4	Z3323 YF347C	240
	TGX-308L	A5.22 R308LT1-5	-	250
	TGX-309L	A5.22 R309LT1-5	-	251
	TGX-316L	A5.22 R316LT1-5	-	252
	TGX-347	A5.22 R347T1-5	-	253
	DW-410Cb	-	-	203
	DW-430CbS	-	-	203
	MXA-135N	-	-	246
	MXA-410NM	-	-	246
	MXA-430M	-	-	246
	GMAW	MGS-308	A5.9 ER308	Z3321 Y308
MGS-308LS		A5.9 ER308LSi	Z3321 Y308LSi	248
MGS-309		A5.9 ER309	Z3321 Y309	248
MGS-309LS		A5.9 ER309LSi	Z3321 Y309Si	248
MGS-316LS		A5.9 ER316LSi	Z3321 Y316LSi	248
MGS-347S		A5.9 ER347Si	Z3321 Y347Si	203
MGS-430M		-	-	203
GTAW	TGS-308	A5.9 ER308	Z3321 Y308	254
	TGS-308L	A5.9 ER308L	Z3321 Y308L	254
	TGS-309	A5.9 ER309	Z3321 Y309	254
	TGS-309L	A5.9 ER309L	Z3321 Y309L	254
	TGS-309MoL	A5.9 ER309LMo	Z3321 Y309Mo	254
	TGS-310	A5.9 ER310	Z3321 Y310	203
	TGS-316	A5.9 ER316	Z3321 Y316	254
	TGS-316L	A5.9 ER316L	Z3321 Y316L	254

Welding Process	Product Name	ASME / AWS	JIS	Page
GTAW	TGS-317L	A5.9 ER317L	Z3321 Y317L	256
	TGS-347	A5.9 ER347	Z3321 Y347	256
	TGS-410	A5.9 ER410	Z3321 Y410	256
	TGS-310MF	-	-	256
	NO4051	-	-	256
	TGS-329E	-	-	256
	TGS-410Cb	-	-	256
	SAW	PFS-1/US-308	A5.9 ER308	Z3324 S308
PFS-1/US-308L		A5.9 ER308L	Z3324 S308L	203
PFS-1LT/US-308L		A5.9 ER308L	Z3324 S308L	203
PFS-1/US-309		A5.9 ER309	Z3324 S309	203
PFS-1/US-309L		A5.9 ER309L	Z3324 S309L	203
PFS-1M/US-316		A5.9 ER316	Z3324 S316	203
PFS-1M/US-316L		A5.9 ER316L	Z3324 S316L	203
PFS-1/US-317L		A5.9 ER317L	Z3324 S317L	203
PFS-1/US-347		A5.9 ER347	Z3324 S347	203
PFS-4M/US-410		-	Z3324 SSG	203
<b>For Hardfacing</b>				
SMAW	HF-240	-	Z3251 DF2A-250-R	264
	HF-260	-	Z3251 DF2A-300-B	264
	HF-330	-	Z3251 DF2A-350-R	264
	HF-350	-	Z3251 DF2A-400-B	264
	HF-450	-	Z3251 DF2A-450-B	266
	HF-500	-	Z3251 DF2B-500-B	266
	HF-600	-	Z3251 DF2B-600-B	266
	HF-650	-	Z3251 DF3C-600-B	266
	HF-700	-	Z3251 DF3C-600-B	268
	HF-800K	-	Z3251 DF3C-700-B	268
	HF-950	-	-	268
	HF-11	-	Z3251 DFMA-250-B	270
	HF-12	-	Z3251 DF3C-500-B	270
	HF-13	-	Z3251 DF4A-450-B	270
	HF-16	-	Z3251 DFME-300-B	270
	HF-30	-	Z3251 DFCrA-700-B	270

Welding Process	Product Name	ASME / AWS	JIS	Page
FCAW	DWH-250	-	Z3326 YF2A-C-250	272
	DWH-350	-	Z3326 YF2A-C-350	272
	DWH-450	-	Z3326 YF3B-C-450	272
	DWH-600	-	Z3326 YF3B-C-600	272
	DWH-700	-	Z3326 YF3B-C-700	272
	DWH-800	-	Z3326 YF3B-C-800	272
	DWH-11	-	Z3326 YFMA-C-250	274
	DWH-16	-	Z3326 YFME-C-300	274
	DWH-30	-	Z3326 YFCrA-C-700	274
	DWH-30MV	-	Z3326 YFCrA-C-800	274
SAW	G-50/USH-250N	-	-	276
	G-50/USH-350N	-	-	276
	G-50/USH-400N	-	-	276
	G-50/USH-450N	-	-	276
	G-50/USH-500N	-	-	278
	MF-30/USH-550N	-	-	278
	MF-30/USH-600N	-	-	278
	<b>For Cast Iron</b>			
SMAW	CIA-1	A5.15 ENi-Ci	Z3252 DFCNi	284
	CIA-2	A5.15 ENiFe-Ci	Z3252 DFCNiFe	284
	CIA-3	A5.15 Est	Z3252 DFCFe	284
	CIA-5	-	-	284
<b>For Nickel-Based Alloy</b>				
SMAW	NIC-70A	A5.11 ENiCrFe-1	Z3224 DNiCrFe-1J-16	294
	NIC-703D	A5.11 ENiCrFe-3	Z3224 DNiCrFe-3-15	294
	NIC-70E	A5.11 ENiCrFe-9	Z3225 D9Ni-1	292
	NIC-70S	A5.11 ENiCrFe-9	Z3225 D9Ni-1	292
	NIC-1S	A5.11 ENiMo-8	Z3225 D9Ni-2	292
	NIC-625	-	-	294
FCAW	DWN-70S	-	-	296
	DWN-82	-	-	296
	DWN-625	-	-	298
	DWN-625M	-	-	298
GMAW	MGS-70NCb	A5.14 ERNiCr-3	Z3334 YNiCr-3	300

Welding Process	Product Name	ASME / AWS	JIS	Page
GTAW	TGS-70NCb	A5.14 ERNiCr-3	Z3334 YNiCr-3	302
	TGS-N625	A5.14 ERNiCrMo-3	Z3334 YNiCrMo-3	302
	TGS-709S	A5.14 ERNiMo-8	Z3332 YGT9Ni-2	302
SAW	PFN-3/US-709S	A5.14 ERNiMo-8	Z3333 FS9Ni-F/YS9Ni	304
	PFN-4/US-709S	A5.14 ERNiMo-8	Z3333 FS9Ni-H/YS9Ni	304
<b>Highly Efficient Welding Processes</b>				
FCB	PFI-50/PFI-50R/US-43	-	-	308
	PFI-55E/PFI-50R/US-36	-	-	308
RF	PFH-55E/RF-1/US-36	-	-	310
FAB	MF-38/RR-2/US-36	-	-	312
	MF-38/RR-2/US-49	-	-	312
	PFI-52E/RR-2/US-36	-	-	312
EGW	DWS-43G	A5.26 EG70T-2	Z3319 YFEG-22C	314
	DWS-1LG	-	-	314
	DWS-60G	-	Z3319 YFEG-32C	314
H-SAW	MF-33H/US-36	A5.17 F7A6-EH14 F7P6-EH14	Z3183 S502-H	316
	MF-33H/US-49	A5.23 F8A6-EG-A4 F8P6-EG-A4	Z3183 S624-H1	316
	MF-33H/US-49A	A5.17 F7A6-EH14 F7P6-EH14	-	316
EAW	LB-116	A5.5 E11016-G	Z3212 D8016	318
	LB-80EM	-	Z3212 D8000	318